

**HG**regoire de Carignan1840, Chemin Chambly  
Carignan  
J3L 4N3**1 888 507-1305****Make / Model**

BMW X3 xDrive30i CUIR TOIT ...

**Year****Mileage indicated / actual\***

2020

**91,847 km****Transmission****Drive Type**

automatic

AWD

**Engine****Fuel Type**

4 cyl. / 2 liters

unleaded

**Serial number****Stock number**

614521

**EQUIPMENTS**

Air conditioning, Cruise control, Heated Driver Seat, Adjustable steering wheel, ABS Brakes, Fog lights, Traction control, Rain sensor wipers, Rear spoiler, AM/FM stereo, Bluetooth, MP3 Player, Reverse camera, Onboard computer, Keyless start

**SALE PRICE****\$28,298**

Plus tax.

**Owner and prior usage**

The following business or public organization leased or owned this vehicle long term :

This vehicle was previously used for :

The dealer will supply upon request the name and phone number of the last owner.

**Category**

Subject to admissibility of the transfer and the conditions and exceptions stated in the warranty contract, this vehicle comprises of a:

As per articles 159 and 160 of the consumer protection act, (1978,c9) this automobile is part of the category below and has a valid warranty for the duration of the term or mileage, whichever is attained first, indicated below:

A ☐ 6 months or 10 000 km B ☐ 3 months or 5 000 km C ☐ 1 month or 1 700 kmD ☐ Good working (subject to 37, 38 L.P.C.) E ☐ No warranty**Repairs done and mechanical verification certificate****Comments**

The following repairs have been done on this vehicle since the dealer's possession.

If necessary, the dealer will submit a mechanical verification certificate in accordance with the Highway Safety Code.

**Optional repairs**

The following defects have been noted on this vehicle and can be repaired at the cost mentioned below :

This evaluation is valid until delivery of the vehicle. I attest to having received a copy of the window sticker.

Date : \_\_\_\_\_ Signature : \_\_\_\_\_

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Sticker # : 8609528